

Safety Data Sheet

According to Annex II to REACH - Regulation (EU) 2020/878 and to Annex II to UK REACH

SECTION 1. Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Code: **JOINEX643HS**
Product name: **JOINEX643HS**
UFI: **Q360-V0PW-F00D-MVJ6**

1.2. Relevant identified uses of the substance or mixture and uses advised against

Intended use: **Non-ferrous alloy for the gold and silversmith sector.**

1.3. Details of the supplier of the safety data sheet

Name: **METALTECH SRL**
Full address: **Via Saviabona 113G**
District and Country: **36010 Monticello Conte Otto (Vicenza) Italia**
Tel.: **0444597374**
e-mail address of the competent person responsible for the Safety Data Sheet: **msds@metaltech.net**

1.4. Emergency telephone number

For urgent inquiries refer to:

- CAV 'Ospedale Pediatrico Bambino Gesù' - Roma, Tel. (+39) 06.6859.3726
- CAV 'Azienda Ospedaliera Università di Foggia' - Foggia, Tel. 800.183.459
- CAV 'Azienda Ospedaliera A. Cardarelli' - Napoli, Tel. (+39) 081.545.3333
- CAV Policlinico 'Umberto I' - Roma, Tel. (+39) 06.4997.8000
- CAV Policlinico 'A. Gemelli' - Roma, Tel. (+39) 06.305.4343
- CAV Azienda Ospedaliera 'Careggi' U.O. Tossicologia Medica - Firenze, Tel. (+39) 055.794.7819
- CAV Centro Nazionale di Informazione Tossicologica - Pavia, Tel. (+39) 0382.24.444
- CAV Ospedale Niguarda - Milano, Tel. (+39) 02.66.1010.29
- CAV Azienda Ospedaliera Papa Giovanni XXIII - Bergamo, Tel. 800.88.33.00
- CAV Centro antiveleni Veneto - Verona, Tel. 800.011.858

SECTION 2. Hazards identification

2.1. Classification of the substance or mixture

The product is classified as hazardous pursuant to the provisions set forth in (EC) Regulation 1272/2008 (CLP) (and subsequent amendments and supplements). The product thus requires a safety datasheet that complies with the provisions of (EU) Regulation 2020/878.

Any additional information concerning the risks for health and/or the environment are given in sections 11 and 12 of this sheet.

Hazard classification and indication:

Carcinogenicity, category 2	H351	Suspected of causing cancer.
Specific target organ toxicity - repeated exposure, category 2	H373	May cause damage to organs through prolonged or repeated exposure.
Skin sensitization, category 1	H317	May cause an allergic skin reaction.

2.2. Label elements

Hazard labelling pursuant to EC Regulation 1272/2008 (CLP) and subsequent amendments and supplements.

Hazard pictograms:



SECTION 2. Hazards identification ... / >>

Signal words: Warning

Hazard statements:

H351 Suspected of causing cancer.
H373 May cause damage to organs through prolonged or repeated exposure.
H317 May cause an allergic skin reaction.

Precautionary statements:

P280 Wear protective gloves/ protective clothing / eye protection / face protection.
P261 Avoid breathing dust / fume / gas / mist / vapours / spray.
P201 Obtain special instructions before use.
P308+P313 IF exposed or concerned: Get medical advice / attention.
P362+P364 Take off contaminated clothing and wash it before reuse.

Contains: NICKEL

2.3. Other hazards

On the basis of available data, the product does not contain any PBT or vPvB in percentage \geq than 0,1%.

The product does not contain substances with endocrine disrupting properties in concentration \geq 0.1%.

SECTION 3. Composition/information on ingredients
3.2. Mixtures

Contains:

Identification	x = Conc. %	Classification (EC) 1272/2008 (CLP)
NICKEL		
INDEX 028-002-00-7	$6 \leq x < 10$	Carc. 2 H351, STOT RE 1 H372, Skin Sens. 1 H317, Classification note according to Annex VI to the CLP Regulation: 7, S
EC 231-111-4		
CAS 7440-02-0		
REACH Reg. 01-2119438727-29-XXXX		

The full wording of hazard (H) phrases is given in section 16 of the sheet.

SECTION 4. First aid measures
4.1. Description of first aid measures

In case of doubt or in the presence of symptoms contact a doctor and show him this document.

In case of more severe symptoms, ask for immediate medical aid.

EYES: Remove, if present, contact lenses if the situation allows you to do so easily. Wash immediately with plenty of water for at least 15 minutes, opening the eyelids fully. Get medical advice/attention.

SKIN: Take off immediately all contaminated clothing. Wash immediately and thoroughly with running water (and soap if possible). Get medical advice/attention. Avoid further contact with contaminated clothing.

INGESTION: Do not induce vomiting unless explicitly authorised by a doctor. Do not give anything by mouth to an unconscious person. Get medical advice/attention.

INHALATION: Remove victim to fresh air, away from the accident scene. Get medical advice/attention.

Rescuer protection

It is good practice for rescuers lending support to a person who has been exposed to a chemical substance or to a mixture to wear personal protective equipment. The nature of such protection depends on the hazard level of the substance or mixture, on the type of exposure and on the extent of the contamination. In the absence of other more specific indications, use of disposable gloves in the event of possible contact with body fluids is recommended. For the type of PPE suitable for the characteristics of the substance or mixture, see section 8.

4.2. Most important symptoms and effects, both acute and delayed

Specific information on symptoms and effects caused by the product are unknown.

SECTION 4. First aid measures ... / >>

DELAYED EFFECTS: Based on the information currently available, there are no known cases of delayed effects following exposure to this product.

4.3. Indication of any immediate medical attention and special treatment needed

IF exposed or concerned: Get medical advice / attention.

Means to have available in the workplace for specific and immediate treatment

Running water for skin and eye wash.

SECTION 5. Firefighting measures**5.1. Extinguishing media**

SUITABLE EXTINGUISHING EQUIPMENT

The extinguishing equipment should be of the conventional kind: carbon dioxide, foam, powder and water spray.

UNSUITABLE EXTINGUISHING EQUIPMENT

None in particular.

5.2. Special hazards arising from the substance or mixture

HAZARDS CAUSED BY EXPOSURE IN THE EVENT OF FIRE

Do not breathe combustion products.

5.3. Advice for firefighters

GENERAL INFORMATION

Use jets of water to cool the containers to prevent product decomposition and the development of substances potentially hazardous for health. Always wear full fire prevention gear. Collect extinguishing water to prevent it from draining into the sewer system. Dispose of contaminated water used for extinction and the remains of the fire according to applicable regulations.

SPECIAL PROTECTIVE EQUIPMENT FOR FIRE-FIGHTERS

Normal fire fighting clothing i.e. fire kit (BS EN 469), gloves (BS EN 659) and boots (HO specification A29 and A30) in combination with self-contained open circuit positive pressure compressed air breathing apparatus (BS EN 137).

SECTION 6. Accidental release measures**6.1. Personal precautions, protective equipment and emergency procedures**

If there are no contraindications, spray powder with water to prevent the formation of dust.

Wear suitable protective equipment (including personal protective equipment referred to under Section 8 of the safety data sheet) to prevent any contamination of skin, eyes and personal clothing. These indications apply for both processing staff and those involved in emergency procedures.

6.2. Environmental precautions

The product must not penetrate into the sewer system or come into contact with surface water or ground water.

6.3. Methods and material for containment and cleaning up

Collect the leaked product and place it in containers for recovery or disposal. If there are no contraindications, use jets of water to eliminate product residues.

Make sure the leakage site is well aired. Evaluate the compatibility of the container to be used, by checking section 10. Contaminated material should be disposed of in compliance with the provisions set forth in point 13.

6.4. Reference to other sections

Any information on personal protection and disposal is given in sections 8 and 13.

SECTION 7. Handling and storage**7.1. Precautions for safe handling**

Before handling the product, consult all the other sections of this material safety data sheet. Avoid leakage of the product into the environment. Do not eat, drink or smoke during use. Remove any contaminated clothes and personal protective equipment before entering places in which people eat.

7.2. Conditions for safe storage, including any incompatibilities

SECTION 7. Handling and storage ... / >>

Store only in the original container. Store the containers sealed, in a well ventilated place, away from direct sunlight. Keep containers away from any incompatible materials, see section 10 for details.

7.3. Specific end use(s)

Information not available

SECTION 8. Exposure controls/personal protection

8.1. Control parameters

Regulatory references:

GBR	United Kingdom	EH40/2005 Workplace exposure limits (Fourth Edition 2020)
EU	OEL EU	Directive (EU) 2022/431; Directive (EU) 2019/1831; Directive (EU) 2019/130; Directive (EU) 2019/983; Directive (EU) 2017/2398; Directive (EU) 2017/164; Directive 2009/161/EU; Directive 2006/15/EC; Directive 2004/37/EC; Directive 2000/39/EC; Directive 98/24/EC; Directive 91/322/EEC.
	TLV-ACGIH	ACGIH 2023

NICKEL

Threshold Limit Value

Type	Country	TWA/8h mg/m3	ppm	STEL/15min mg/m3	ppm	Remarks / Observations
WEL	GBR	0,5				SKIN As Ni
OEL	EU	0,1				INHAL Ni
TLV-ACGIH		1,5				INHAL

Predicted no-effect concentration - PNEC

Normal value in fresh water	0,000036	mg/l
Normal value in marine water	0,000086	mg/l

Health - Derived no-effect level - DNEL / DMEL

Route of exposure	Effects on consumers		Chronic local	Chronic systemic	Effects on workers			
	Acute local	Acute systemic			Acute local	Chronic local	Chronic systemic	
Inhalation					1,6 mg/m3	816 mg/m3	0,05 mg/m3	0,05 mg/m3

COPPER

Threshold Limit Value

Type	Country	TWA/8h mg/m3	ppm	STEL/15min mg/m3	ppm	Remarks / Observations
WEL	GBR	0,2				As Cu
TLV-ACGIH		0,2				

ZINC

Threshold Limit Value

Type	Country	TWA/8h mg/m3	ppm	STEL/15min mg/m3	ppm	Remarks / Observations
TLV-ACGIH		3		3		

Predicted no-effect concentration - PNEC

Normal value in fresh water	0,014	mg/l
Normal value in marine water	0,007	mg/l
Normal value for fresh water sediment	146,9	mg/kg/d
Normal value for marine water sediment	162,2	mg/kg/d
Normal value of STP microorganisms	0,1	mg/l

Legend:

(C) = CEILING ; INHAL = Inhalable Fraction ; RESP = Respirable Fraction ; THORA = Thoracic Fraction.

VND = hazard identified but no DNEL/PNEC available ; NEA = no exposure expected ; NPI = no hazard identified ; LOW = low hazard

; MED = medium hazard ; HIGH = high hazard.

8.2. Exposure controls

As the use of adequate technical equipment must always take priority over personal protective equipment, make sure that the workplace is well aired through effective local aspiration.

When choosing personal protective equipment, ask your chemical substance supplier for advice.

Personal protective equipment must be CE marked, showing that it complies with applicable standards.

SECTION 8. Exposure controls/personal protection ... / >>

Provide an emergency shower with face and eye wash station.

Exposure levels must be kept as low as possible to avoid significant build-up in the organism. Manage personal protective equipment so as to guarantee maximum protection (e.g. reduction in replacement times).

HAND PROTECTION

In the case of prolonged contact with the product, protect the hands with penetration-resistant work gloves (see standard EN 374).

Work glove material must be chosen according to the use process and the products that may form. Latex gloves may cause sensitivity reactions.

SKIN PROTECTION

Wear category II professional long-sleeved overalls and safety footwear (see Regulation 2016/425 and standard EN ISO 20344). Wash body with soap and water after removing protective clothing.

EYE PROTECTION

Wear airtight protective goggles (see standard EN ISO 16321).

RESPIRATORY PROTECTION

None required, unless indicated otherwise in the chemical risk assessment.

ENVIRONMENTAL EXPOSURE CONTROLS

The emissions generated by manufacturing processes, including those generated by ventilation equipment, should be checked to ensure compliance with environmental standards.

SECTION 9. Physical and chemical properties

9.1. Information on basic physical and chemical properties

Properties	Value	Information
Appearance	solido in gocce	
Colour	red	
Odour	odourless	
Melting point / freezing point	> 900 °C	
Initial boiling point	> 1200 °C	
Flammability	not available	
Lower explosive limit	not available	
Upper explosive limit	not available	
Flash point	not available	
Auto-ignition temperature	not available	
Decomposition temperature	not determined	
pH	not applicable	
Kinematic viscosity	not determined	
Solubility	insoluble in water	
Partition coefficient: n-octanol/water	not available	
Vapour pressure	not available	
Density and/or relative density	8,0 - 9,0 g/cm ³	
Relative vapour density	not determined	
Particle characteristics	not available	

9.2. Other information

9.2.1. Information with regard to physical hazard classes

Information not available

9.2.2. Other safety characteristics

Information not available

SECTION 10. Stability and reactivity

10.1. Reactivity

There are no particular risks of reaction with other substances in normal conditions of use.

10.2. Chemical stability

The product is stable in normal conditions of use and storage.

SECTION 10. Stability and reactivity ... / >>

10.3. Possibility of hazardous reactions

No hazardous reactions are foreseeable in normal conditions of use and storage.

10.4. Conditions to avoid

None in particular. However the usual precautions used for chemical products should be respected.

10.5. Incompatible materials

Information not available

10.6. Hazardous decomposition products

Information not available

SECTION 11. Toxicological information

In the absence of experimental data for the product itself, health hazards are evaluated according to the properties of the substances it contains, using the criteria specified in the applicable regulation for classification.

It is therefore necessary to take into account the concentration of the individual hazardous substances indicated in section 3, to evaluate the toxicological effects of exposure to the product.

11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

Metabolism, toxicokinetics, mechanism of action and other information

Information not available

Information on likely routes of exposure

Information not available

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Information not available

Interactive effects

Information not available

ACUTE TOXICITY

ATE (Inhalation) of the mixture:	Not classified (no significant component)
ATE (Oral) of the mixture:	Not classified (no significant component)
ATE (Dermal) of the mixture:	Not classified (no significant component)

NICKEL	
LD50 (Oral):	> 9000 mg/kg Rat

SKIN CORROSION / IRRITATION

Does not meet the classification criteria for this hazard class

SERIOUS EYE DAMAGE / IRRITATION

Does not meet the classification criteria for this hazard class

RESPIRATORY OR SKIN SENSITISATION

Sensitising for the skin

GERM CELL MUTAGENICITY

Does not meet the classification criteria for this hazard class

CARCINOGENICITY

SECTION 11. Toxicological information ... / >>

Suspected of causing cancer

REPRODUCTIVE TOXICITY

Does not meet the classification criteria for this hazard class

STOT - SINGLE EXPOSURE

Does not meet the classification criteria for this hazard class

STOT - REPEATED EXPOSURE

May cause damage to organs

ASPIRATION HAZARD

Does not meet the classification criteria for this hazard class

11.2. Information on other hazards

Based on the available data, the product does not contain substances listed in the main European lists of potential or suspected endocrine disruptors with human health effects under evaluation.

SECTION 12. Ecological information

Use this product according to good working practices. Avoid littering. Inform the competent authorities, should the product reach waterways or contaminate soil or vegetation.

12.1. Toxicity

NICKEL	
LC50 - for Fish	100 mg/l/96h Brachydanio rerio
EC50 - for Crustacea	100 mg/l/48h Pulce d'acqua (Daphnia magna)
EC50 - for Algae / Aquatic Plants	18 mg/l/72h Pseudokirchneriella subcapitata

12.2. Persistence and degradability

NICKEL
Degradability: information not available

12.3. Bioaccumulative potential

Information not available

12.4. Mobility in soil

Information not available

12.5. Results of PBT and vPvB assessment

On the basis of available data, the product does not contain any PBT or vPvB in percentage \geq than 0,1%.

12.6. Endocrine disrupting properties

Based on the available data, the product does not contain substances listed in the main European lists of potential or suspected endocrine disruptors with environmental effects under evaluation.

12.7. Other adverse effects

Information not available

SECTION 13. Disposal considerations**13.1. Waste treatment methods**

Reuse, when possible. Product residues should be considered special hazardous waste. The hazard level of waste containing this product

SECTION 13. Disposal considerations ... / >>

should be evaluated according to applicable regulations.
Disposal must be performed through an authorised waste management firm, in compliance with national and local regulations.
CONTAMINATED PACKAGING
Contaminated packaging must be recovered or disposed of in compliance with national waste management regulations.

SECTION 14. Transport information

The product is not dangerous under current provisions of the Code of International Carriage of Dangerous Goods by Road (ADR) and by Rail (RID), of the International Maritime Dangerous Goods Code (IMDG), and of the International Air Transport Association (IATA) regulations.

14.1. UN number or ID number

not applicable

14.2. UN proper shipping name

not applicable

14.3. Transport hazard class(es)

not applicable

14.4. Packing group

not applicable

14.5. Environmental hazards

not applicable

14.6. Special precautions for user

not applicable

14.7. Maritime transport in bulk according to IMO instruments

Information not relevant

SECTION 15. Regulatory information**15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture**

Seveso Category - Directive 2012/18/EU: None

Restrictions relating to the product or contained substances pursuant to Annex XVII to EC Regulation 1907/2006

Contained substance

Point	75	
Point	27	NICKEL
		REACH Reg.: 01-2119438727-29-XXXX

Regulation (EU) 2019/1148 - on the marketing and use of explosives precursors

not applicable

Substances in Candidate List (Art. 59 REACH)

On the basis of available data, the product does not contain any SVHC in percentage \geq than 0,1%.

Substances subject to authorisation (Annex XIV REACH)

None

Substances subject to exportation reporting pursuant to Regulation (EU) 649/2012:

None

Substances subject to the Rotterdam Convention:

None

Substances subject to the Stockholm Convention:

None

SECTION 15. Regulatory information ... / >>Healthcare controls

Workers exposed to this chemical agent must not undergo health checks, provided that available risk-assessment data prove that the risks related to the workers' health and safety are modest and that the 98/24/EC directive is respected.

15.2. Chemical safety assessment

A chemical safety assessment has not been performed for the preparation/for the substances indicated in section 3.

SECTION 16. Other information

Text of hazard (H) indications mentioned in section 2-3 of the sheet:

Carc. 2	Carcinogenicity, category 2
STOT RE 1	Specific target organ toxicity - repeated exposure, category 1
STOT RE 2	Specific target organ toxicity - repeated exposure, category 2
Skin Sens. 1	Skin sensitization, category 1
H351	Suspected of causing cancer.
H372	Causes damage to organs through prolonged or repeated exposure.
H373	May cause damage to organs through prolonged or repeated exposure.
H317	May cause an allergic skin reaction.

LEGEND:

- ADR: European Agreement concerning the carriage of Dangerous goods by Road
- ATE: Acute Toxicity Estimate
- CAS: Chemical Abstract Service Number
- CE50: Effective concentration (required to induce a 50% effect)
- CE: Identifier in ESIS (European archive of existing substances)
- CLP: Regulation (EC) 1272/2008
- DNEL: Derived No Effect Level
- EmS: Emergency Schedule
- GHS: Globally Harmonized System of classification and labeling of chemicals
- IATA DGR: International Air Transport Association Dangerous Goods Regulation
- IC50: Immobilization Concentration 50%
- IMDG: International Maritime Code for dangerous goods
- IMO: International Maritime Organization
- INDEX: Identifier in Annex VI of CLP
- LC50: Lethal Concentration 50%
- LD50: Lethal dose 50%
- OEL: Occupational Exposure Level
- PBT: Persistent, bioaccumulative and toxic
- PEC: Predicted environmental Concentration
- PEL: Predicted exposure level
- PMT: Persistent, mobile and toxic
- PNEC: Predicted no effect concentration
- REACH: Regulation (EC) 1907/2006
- RID: Regulation concerning the international transport of dangerous goods by train
- TLV: Threshold Limit Value
- TLV CEILING: Concentration that should not be exceeded during any time of occupational exposure.
- TWA: Time-weighted average exposure limit
- TWA STEL: Short-term exposure limit
- VOC: Volatile organic Compounds
- vPvB: Very persistent and very bioaccumulative
- vPvM: Very persistent and very mobile
- WGK: Water hazard classes (German).

GENERAL BIBLIOGRAPHY

1. Regulation (EC) 1907/2006 (REACH) of the European Parliament
2. Regulation (EC) 1272/2008 (CLP) of the European Parliament
3. Regulation (EU) 2020/878 (II Annex of REACH Regulation)
4. Regulation (EC) 790/2009 (I Atp. CLP) of the European Parliament
5. Regulation (EU) 286/2011 (II Atp. CLP) of the European Parliament
6. Regulation (EU) 618/2012 (III Atp. CLP) of the European Parliament
7. Regulation (EU) 487/2013 (IV Atp. CLP) of the European Parliament
8. Regulation (EU) 944/2013 (V Atp. CLP) of the European Parliament
9. Regulation (EU) 605/2014 (VI Atp. CLP) of the European Parliament
10. Regulation (EU) 2015/1221 (VII Atp. CLP) of the European Parliament
11. Regulation (EU) 2016/918 (VIII Atp. CLP) of the European Parliament
12. Regulation (EU) 2016/1179 (IX Atp. CLP)

SECTION 16. Other information ... / >>

13. Regulation (EU) 2017/776 (X Atp. CLP)
14. Regulation (EU) 2018/669 (XI Atp. CLP)
15. Regulation (EU) 2019/521 (XII Atp. CLP)
16. Delegated Regulation (UE) 2018/1480 (XIII Atp. CLP)
17. Regulation (EU) 2019/1148
18. Delegated Regulation (UE) 2020/217 (XIV Atp. CLP)
19. Delegated Regulation (UE) 2020/1182 (XV Atp. CLP)
20. Delegated Regulation (UE) 2021/643 (XVI Atp. CLP)
21. Delegated Regulation (UE) 2021/849 (XVII Atp. CLP)
22. Delegated Regulation (UE) 2022/692 (XVIII Atp. CLP)
23. Delegated Regulation (UE) 2023/707
24. Delegated Regulation (UE) 2023/1434 (XIX Atp. CLP)
24. Delegated Regulation (UE) 2023/1435 (XX Atp. CLP)

- The Merck Index. - 10th Edition
- Handling Chemical Safety
- INRS - Fiche Toxicologique (toxicological sheet)
- Patty - Industrial Hygiene and Toxicology
- N.I. Sax - Dangerous properties of Industrial Materials-7, 1989 Edition
- IFA GESTIS website
- ECHA website
- Database of SDS models for chemicals - Ministry of Health and ISS (Istituto Superiore di Sanità) - Italy

Note for users:

The information contained in the present sheet are based on our own knowledge on the date of the last version. Users must verify the suitability and thoroughness of provided information according to each specific use of the product.

This document must not be regarded as a guarantee on any specific product property.

The use of this product is not subject to our direct control; therefore, users must, under their own responsibility, comply with the current health and safety laws and regulations. The producer is relieved from any liability arising from improper uses.

Provide appointed staff with adequate training on how to use chemical products.

CALCULATION METHODS FOR CLASSIFICATION

Chemical and physical hazards: Product classification derives from criteria established by the CLP Regulation, Annex I, Part 2. The data for evaluation of chemical-physical properties are reported in section 9.

Health hazards: Product classification is based on calculation methods as per Annex I of CLP, Part 3, unless determined otherwise in Section 11.

Environmental hazards: Product classification is based on calculation methods as per Annex I of CLP, Part 4, unless determined otherwise in Section 12.

Changes to previous review:

The following sections were modified:

01.